



BLUE FORCE GEAR – PRODUCTION (SEWING) MANAGER

Blue Force Gear, Inc. is a tactical gear company located in Pooler, GA. We are seeking a **Production Operations Manager (Sewing)** to lead our Production Team (Sewing and Laser Cutting)! This position is responsible for ensuring that products are produced efficiently, on time, and with the highest quality standards. Please note: this is a “hands-on” position and we are looking for someone who is not afraid to roll up their sleeves to get the job done! **PRODUCTION SEWING EXPERIENCE IS REQUIRED!**

Responsibilities:

- Plans, organizes, and develops production schedules to plan and provide the required level of finished goods for all projects and product lines.
- Supervises and manages the daily activities and performance of production personnel.
- Works closely with Sr. Manager, Logistics Operations to ensure availability of all materials and components necessary to produce the finished products.
- Assists in the resolution of production, equipment, and systems problems, including root cause analysis and corrective actions.
- Drives continuous improvements and consistencies in processes
- Develops and executes production operational strategies and vision
- Monitors production processes, adjusts schedules as needed, and ensures that products are produced in a timely and cost effective manner.
- Ensures the availability of all materials and components necessary to produce finished products.
- Ensures that standards for product quality, equipment, and operator performance are maintained and that cost effective technology is used to maximize production.
- Initiates recommendations for new equipment and improvements.
- Analyzes production and quality control issues to detect and correct problems.
- Determines personnel and material resources needs.
- Organizes the repair and routine maintenance of all production equipment.
- Implements and ensures that standard operating procedures for production are followed at all times.
- Updates standard operating procedures as needed.
- Prepares and maintains production reports.
- Conducts time studies and Kaizen events.
- Develops, monitors, and reports on operating costs within production department.
- Keeps up to date on information and technology affecting production to increase innovation and ensure compliance.
- Develops KPI's (Key Performance Indicators) and goals for production personnel.

Requirements:

- Bachelor's degree in business, logistics, materials management, industrial technology or related field is required.

- Must have a minimum of 5 years' experience proven work experience as a production, manufacturing, materials management, and/or logistics manager, preferably in **tactical gear or textile** industries. **PRODUCTION SEWING IS REQUIRED.**
- Must be knowledgeable of production/manufacturing processes and techniques and sewing machinery.
- Must be knowledge of lean manufacturing, process improvement techniques, and Six Sigma.

Please submit cover letter and resume to: BFGcareers@blueforcegear.com

Blue Force Gear is an Equal Opportunity and Drug Free Employer