

EXHIBIT A -1

Long Sleeve Shirt Specifications and Sizes – Male & Female (unless indicated, specifications are the same for male and female long sleeve uniform shirts.)

TROOPER LONG SLEEVE SHIRT CLASS A

DESCRIPTION: Long Sleeve (L/S) Poly Wool Shirt – Trooper Class A

COLOR: French Blue

FABRIC: TIC Poly/ Wool / Sorona 9 1/2 oz. Tropical Weave w/ PURE Finish (Or CSP approved equivalent with a minimum of grade 4 for pilling)

CONSTRUCTION / DETAILS:

STYLE:

Long Sleeve permanent press shirt with concealed zipper front, banded collar, tapered form fit, stitched-in military creases & western yoke.

COLLAR:

Dress style collar – points approximately 3 inches long; top stitched from edge; die cut with permanent fused collar stays. Collar stay placement must allow for collar brass attachment without piercing the stay. Band to have lining of 100% Polyester Satin. There shall be hidden, button down tabs sewn underneath each collar point to keep the collar secure. These tabs shall attach to hidden durable ligne 14 buttons to keep collar secure.

YOKE:

Two piece western yoke 3 inches deep. Outside yoke topstitched. Inside yoke to be of 100% Polyester Satin lining. Buttons (as specified later in this document) to be set on yoke to match shoulder strap buttonholes. The yoke shall be western style, scalloped in shape. The center point of the yoke will be 5 ½ inches from the base of the collar stand for male shirts and 5 inches from the base of the collar stand for female shirts.

LINING FABRIC (COLLAR & YOKE):

100% Polyester satin.

BAND:

Stand is approximately 1-3/4 inch high; die cut.

POCKETS:

Die cut and creased to ensure uniformity. Two pockets with ½ inch hem; 1-1/2 inch box pleats stitched to prevent spreading. 6 inches deep by 5-3/8 inches wide with mitered corners. Left pocket to have a 1 ½” pencil division. Such pencil division shall not be stitched into the front of the pocket. Each pocket to have 1/16 inch stitched-in permanent creases. Each pocket to have Velcro (or hook & loop closure) to correspond with Velcro on flaps. Pockets are to be placed equal distance from the front placket of the shirt. This to vary in accordance with size of shirt, but not to exceed 1 ½ inches.

HIDDEN CHEST POCKET:

There shall be a #3 YKK 6 ½” concealed zipper under the front placket on the right side of the male shirt and left side of the female shirt accessing a hidden pocket. The pocket height shall be 9” with the pocket extending from the facing seam to the side seam. The center of the zippered opening shall be centered at the midpoint between the top of the chest flap and the bottom of the chest pocket. The top of the concealed pocket shall align with the top of the pocket flap for internal stability. The pocket shall be made of shirting material.

FLAPS:

One-piece die cut and creased to ensure uniformity. Flaps are to measure 5-1/2 inches wide. Velcro (or hook & loop closure) on underside of flaps positioned on outer and center points of pocket flaps. Pencil division through left flap only on side closest to placket. Flaps to be lined with Crease and Tack lining. Flaps to have vertical, uncut buttonholes with button sewn on top of buttonhole approximately 5/8 inch above point. Flaps to have 1/16 inch stitched-in creases. Scalloped pocket flap to be styled with 3 points, one to be centered and one on each side with one button in the center. Velcro (or hook & loop closures) fasteners to be no smaller than ½ inch x 1 inch to closely match shirt color to be under each pocket point.

FRONTS:

To have a 1-½ inch placket on top center front, zipper to be sandwiched and to extend from below the third to the seventh buttonhole with the stitch to be concealed under the center strip. Front to have seven buttons and buttonholes. The top 3 buttons and buttonholes will be functional as well as the seventh button and buttonhole. Buttonholes are to be made with Reece machine or equivalent, sewn horizontally with the best grade vat died thread, and are to have no loose threads or loops to catch the button. There shall be 4 rectangular, silicone bands approximately 3 inches long by ½ inch wide sewn 2 inches above the bottom of the shirt tail exterior (2 on front and 2 on back) to work with the waistband in the CSP Duty Trousers to act as a shirt retention device.

BADGE HOLDER:

There shall be an exterior badge holder of self-goods approximately 1 inch wide by 1 ½ high to be centered above the left breast pocket. The center of the badge holder shall have two vertical rows of stitching approximately ¼ inch apart to secure the badge pin between these two rows. The top of the badge holder shall be 2 3/8 inches from the top of the pocket flap to allow for proper badge placement.

SLEEVES:

One piece with two plackets 2 inches wide. Plackets to be approximately 4 inches long from top of cuff with openings approximately 4 inches. Button and vertical buttonhole shall be centered on placket. Two button cuff with two matching horizontal eyelets. Each sleeve shall be reinforced with a cloth “banjo style” elbow patch to be located over the elbow at the point of strain so as not to interfere with the sleeve crease (military crease center outside of sleeve). Sleeve pleats will be located on the bottom side of the cuff to allow for service bars to be added by Officer. Underarm Venting – 4 underarm vents placed equal distance in each quadrant in the sleeve panel and body panel not to exceed ¼ inch in diameter. These are to provide the garment with extra ventilation.

CUFFS:

3 inches wide with 5/16 inch hem; 3/16 inch topstitched. Two horizontal buttonholes with four corresponding buttons on each cuff for adjustability, plus one button on facing centered with corresponding buttonhole on placket.

CREASES:

Five 1/16 inch sharp stitched-in military creases, one on each front panel and three on back.

LANYARD WHISTLE SUPPORTS/EPAULETS:

Shirt has shoulder epaulets to be centered on each shoulder, made of the same material used in the shirt. Epaulets are set into sleeve head seams and partly stitched to the garment by means of criss cross ("X") diagonal stitching, 2 ½ inches onto the shirt at the head end. They are to measure 2 inches at sleeve head, tapered to 1 5/8 inch at ends, which are to be pointed 1/2 inch. The rest of the epaulet is unattached and measures 4 inches long or graduated to conform to the size of the shirt. Ends are formed to a point and have a buttonhole that affects closure with a Ligne 22 button set on the shoulder. Button is stitched at the edge of a cut buttonhole eyelet, which allows passage of Lanyard/whistle cord.

ZIPPER:

To be nylon separating zipper with nylon coil, matching binder seam, coordinated color for all components.

BUTTONS AND STITCHING:

All buttons to be two hole 22 ligne blue plastic or bone (to be guaranteed not to fade, break or chip during the life of the shirt) and are to be sewed on with the best grade thread in a good substantial manner. All seaming, yoke, pocket flap and pocket stitching shall have double needle tailoring. Single needle tailoring will not be accepted.

HEM:

Bottom hem is ¼ inch single needle lockstitch set.

FINISHING:

Garment is not to be constructed from two different bolts where any color difference exists. Each garment will be trimmed, inspected, pressed and neatly folded.

LABELING:

All shirts will be finished with a woven (not printed) label, permanently affixed. It will include the correct fiber content of the fabric and identification of brand as well as garment care instructions.

EMBLEMS:

Each shirt shall have a CSP emblem sewn on each sleeve by the vendor. Shoulder emblem shall NOT be creased. All emblems shall be furnished by CSP. An emblem is to be attached to each shirtsleeve; to be centered on the sleeve with the top center point centered on the shoulder strap and bottom point center on the sleeve crease. Top of the emblem to be set ¾ inch below the shoulder seam. Backing material shall be trimmed to avoid fraying.

Emblems are to be attached with the best quality vat dyed royal blue thread to match the emblem background.

SIZING & MEASUREMENTS

SIZING – Male:

<u>Sleeve Length:</u>	14.5	15	15.5	16	16.5	17	17.5	18	18.5	19.5
Short 32/33	x	x	x	x	x	x	x	x		
Medium 34/35	x	x	x	x	x	x	x	x	x	x
Long 36/37				x	x	x	x	x	x	x

Any sizes that fall outside those listed above will be considered special order.

SIZING - Female:

Finished garments will be furnished in Ladies sizes 32, 34, 36, 38, 40, 42, 44 and 46 standard sizes. Any sizes that fall outside those listed above will be considered special order.

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