

**POLICE DEPARTMENT - CITY OF NEW YORK
POLICE EQUIPMENT SECTION**

TURTLENECK JERSEY

Standard Sample:

Unless otherwise specified, the turtleneck shall be equal to the standard sample in all respects not specifically covered by this specification.

Sample Approval:

a. Before the award of contract the successful bidder shall submit (3) finished garments at the time of the bid opening which consist of the following:

- 1) NYPD Blue, NYPD lettering, Turtleneck jersey (650)
- 2) NYPD Blue, AUX/PD lettering, Turtleneck jersey (653)
- 3) Medium Blue, NYPD lettering, Turtleneck jersey (650LB)

b. The approval of the pre-production sample authorizes the commencement of production, but does not relieve the contractor of responsibility for compliance with all provisions of this specification.

Material:

- a. The basic material shall be an interlock Rib Knit consisting of 100 % combed cotton.
- b. The neck and cuff material shall be 1XI Rib Knit consisting of **93% cotton and 7% lycra.**
- c. The finished cloth shall show fastness to crocking equal to or better than the standard sample.
- d. The finished cloth shall show fastness to light, laundering and perspiration equal or better than Standard Sample.

	<u>BASIC MATERIAL</u>	<u>COLLAR&CUFF</u>
Weight, Ounces	6	6.0
Per Square Yard		
Wales Per Inch	23	29
Courses Per Inch	34	36

Color:

NYPD Blue, 134-20-03 at COLORO.com for (650 and 653)
Medium Blue, 117-44-09 at COLORO.com for (650LB)

Design:

Shall be a Pullover Type Turtleneck, Seamless Neck, Elastic in Shoulder Seam, barrel cuffs.

FINISHED MEASUREMENTS (IN INCHES)

	<u>Small</u>	<u>Med</u>	<u>Lge</u>	<u>X-Lge</u>	<u>XX-Lge</u>	<u>XXX-Lg</u>
Chest	18 ½	20 ½	21 ½	23 ½	24 ½	25 ½
Length	28	29	30	31	32	33
Armhole	9	9 ½	10	10 ½	11	11 ½
Shoulder Width	17 ½	19	20 ½	22	24 ½	26
Sleeve Outer seam	23	24	25	26	27	28
Collar Width	7	7	7	7 ½	7 ½	7 ½
Collar Height	4	4	4	4	4	4

Sleeves:

To be long set-in type with Rib Knit Cuffs

Seams and Stitching:

All stitches, seams and stitching shall conform to FED-STD-75 I. The stitches shall be 10-12 per inch. Seam allowances shall be maintained with seams sewn so that no raw edges, run-off, pleats puckers or open seams occur.

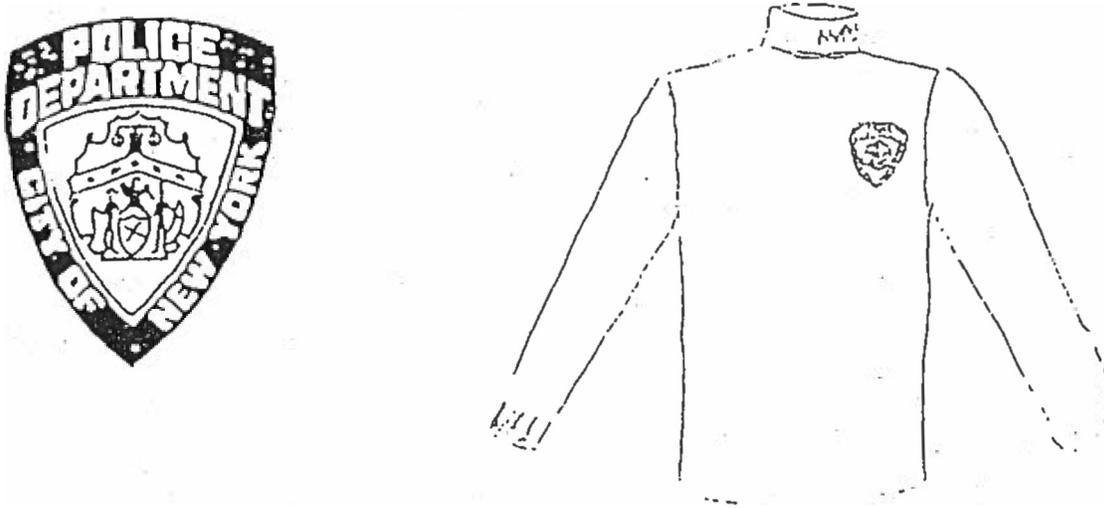
Ends of all stitching shall be backstitched overstitched not less than ½ inch except where ends are turned under or caught in other seams or stitching. Thread tensions shall be maintained so that there will be no loose stitching resulting in loose bobbin or top thread or excessively tight stitching resulting in puckering of the materials sewn. The lock shall be imbedded in the materials sewn.

Dimensional Stability:

The finished turtleneck, after five laundering and drying, shall not elongate more than 2% percent or shrink more than 8.0 percent lot average with no sample unit to exceed 8 percent.

Embroidery:

A. There shall be a New York City Police Department Logo Measuring 3 ½ X 2 ½ inches and containing four colors embroidered on the left chest.



B. There shall be on the neck of the garment white lettering *NYPD* and *AUX/PD* for NYPD Blue shirts (650 and 653), accordingly and white lettering *NYPD* for Medium Blue shirts (650LB) starting from the middle of the neck and continuing to the left. ¾ inch in height and 3 inches wide for the letterings *NYPD* (650 and 650LB) and ¾ inch in height and 3.5 inches wide for the letterings *AUX/PD*. Letterings will be all CAPS and in *Vitesse* font.

C. Size shall be clearly indicated with manufacturers information. Label or screen print to indicate “**NYPD Approved ES Spec 650**”, “**NYPD Approved ES Spec 650LB**”, “**NYPD Approved ES Spec 653**”, accordingly.

Label and Care Instructions:

Each garment shall have a combination size, identification and instruction label conforming to all Federal Regulations. A woven label containing the names of N.Y.C. Police Department and the manufacturer to be secured in the neck of the garment.

Each garment shall be carefully pressed in a first-class manner and individually packed in Polyethylene bags with size marked on each bag.