

ATTACHMENT A

SPECIFICATIONS

Uniform Trousers: Men

- Fabric:** Color: Cadet Blue
55% dacron polyester, 45% wool, 14-14.5 oz gabardine stock
- Style:** Plain front with side front pockets, 1" wide belt loops, and 2 back pockets. The front and back of the trouser legs shall be permanently creased, not to extend past the crotch line. The pant cuff shall be of open construction to allow for custom finishing and shall have a 37 ½" inch inseam (unfinished).
- Pockets:** The front pocket opening shall be, at minimum, 6 1/2" long (graded up) and 6" deep from the bottom of the pocket opening. The inside front pocket facing shall be a separate piece of self-material finishing no less than 2" wide. The back pockets will have a minimum opening of 5½" and be 7" deep. The left rear pocket shall have a tabbed closure with a 22 ligne durable button. Each pocket corner shall have a 3/8" triangle bar tack for reinforcement.
- Buttons:** All buttons shall be 100% Polyester and shall pass ASTM 5171-1191.84kg mass dropped from a height of 67mm.
- Pocketing:** All pocketing shall be heavy-duty twill black pocketing with a minimum thread count of 82 x 64. The waistband and inside seam binding shall be made with pocketing material cut on the bias.
- Waistband:** The adjustable expandable waistband shall be designed to allow a minimum of 2" of expansion. The expansion split portion shall be to the front of the trouser side seam and a mechanism to conceal expansion split. The curtain shall be made of the heavy-duty pocketing material listed above, and shall have a parallel band of rubberized type gripper material designed for maximum shirt retention. The waistband shall be 2" wide when finished. The waistband shall have a closure using a 2-crush proof hook and eye closure system. The hook and eye shall be reinforced with a non-woven tape that is topstitched through to the top of the waistband. The finished waistband shall be set on and shall be stitched below the lower edge through the outer fabric and the waistband curtain. There shall be ample fabric to allow the trouser size to be increased by one size. The seat is to be proportional to the waist so the seat may also be let out.
- Fly:** Trouser shall have a metal memory lock zipper. There shall be a double crush proof hook and eye closure at the waistband. There shall be a French Fly tab closure on the inside of the right fly. The tab shall be double ply made of the basic cloth. The right fly shall be lined with the same fabric and color as the waistband curtain. The right fly lining shall be sewn to the left fly below the zipper. The fly attachment button shall be a ligne 20, 100% polyester durable button. The button shall pass ASTM 5171-1191, using a .84 kg mass dropped from 67 mm.
- Crotch:** There shall be a diamond shaped reinforced crotch gusset measuring 9" wide x 4 ¾" sewn to prevent crotch seam failure.
- Zipper:** Zipper shall be a memory lock zipper. There shall be a firm bar tack at the bottom of the fly going through the zipper tape. The right and left fly shall be joined by an additional bar tack located at level of the bottom zipper stop on the inside of the trouser.
- Belt Loops:** There shall be a minimum of 7 lined belt loops. Each loop is to be 1" wide of double thickness, with stitching on the face side ⅜" from each edge. Belt loops shall be 2" long to accommodate a 1 3/4" wide

belt. All loops, except for the center back loop, must be sewn into the bottom of the waistband and the tops of the belt loops shall be caught into the waistband curtain seam. The bottom of the center back loop shall be tacked to the trouser and the top of the loop shall be tacked to the waistband. The left front belt loop shall be 4" from the edge of the fly front and right front belt loop to be 4" to 5" from the beading edge of the inside fly and remainder of loops to be evenly spaced on trousers (spacing proportionate to waist size of trousers).

Stripe: Trouser will have a 1 ¼" Federal Blue stripe extending from the waistband down the side seam sewn into the side seam, to include over the outer edge of the front pockets. There shall be no break in the stripe at the pockets.

Seaming: The entire trouser is to be seamed with Polyester core or 100% Polyester spun thread, able to withstand the use of a steam iron on the low setting.

Labels: Care instruction labels shall be sewn in and an outside waistband label which shall be marked with lot number, size, fiber content, and cut number. A permanent woven size label shall be sewn inside on the hip pocket. Printed size labels will not be accepted.

Sizes: Men's standard waist sizes as listed below.

Regular: 28 through 54

Tall: 34 through 46

Uniform Trousers: Women

Identical to men's except trousers will be proportioned for women with the front rise not to exceed 10".

Sizes: Even sizes 4 through 26+

Uniform Trousers for HONOR GUARD: Men and Women

Provide a choice for our **Honor Guard** to have Men's/Women's trousers that offer a winter weight option. It would be the same pants (see the specifics noted in the above sections), but where the materials are thicker, and don't wrinkle as much.