

TEXAS A&M SPECIFICATIONS
Male, Gabardine Boot Trouser
Style # 01044

- STYLE:** Flared hip male trousers constructed with a plain front, no pleats or darts. Concealed zipper flap at front center. Trouser to have a 1-inch inseam outlet in back panel from crotch to full length of inseam.
- FABRIC:** To be 55% Dacron Polyester / 45% Worsted wool. Gabardine. Two ply warp / two-ply filling; 11 to 11.5 oz. Raeford style #521-193 (Silver Tan shade) The fabric shall be kaumographed.
- ZIPPER:** A number 5 talon, 8-inch long, heavy-duty metal zipper, with top stop. Zipper tape to be of matching color. Heavy-duty double hook and eye closure (concealed) at top center above the fly zipper. Bartacking required.
- WAISTBAND:** Set-on tapered waistband with rayon interlining; interlining to be matching color. Inset with Snugtex, or equivalent, elasticized interlining insert. "Browne outlet" method finished in an open manner with a minimum of 2-½ inch outlet showing no raw edges. High back construction waistband is 4 inches wide at the center back and tapers to 2 ¼ inches high at front center. An open "v" notch at top center back of waistband goes down to the top of the belt loop and is bartacked. Secure stitching required.
- POCKETS:** Total of four pockets and one watch pocket. Two straight side type pockets with edge topstitching. Fob pocket is inserted at right front and bartacked at ends. Side pockets to have a 4-inch opening across top and also a 4-inch opening down the side seam. (FIGURE 3, page 43) A matching tan bone button with buttonhole at upper corner of both front pockets. Two set-in hip pockets with "v" shaped pocket flaps, with concealed button flap for opposing Potomac Melamine button of matching color. The flap is to be 2 inches from the top to the bottom of the "v" shape with ¼ inch topstitching. All pocketing shall be rayon twill. All pockets bartacked.
- BELT LOOPS:** Seven belt loops measuring 1-inch wide x 2-¼ inches inside height to allow for a 1-½ -inch belt. The 7 belt loop locations are as follows: (1) centered on back seam, (2) set on front edge of side seam, (2) spaced equidistant between back seam and side seam loops, (2) spaced equidistant between side seam loops and front of trouser. Secure stitching required both for attachment to waistband and actual top stitching of loops.
- KNEE PATCH:** White indestructible cloth knee patch on inside of each leg. Pointed at the top and curves to a width of 5-inches. Overall height is 11-inches. Patch is to be double stitched to the trouser leg and back stitched at the two bottom corners and at the top point.

- BOTTOMS:** Each pair of trousers requires a 9-½ inch zipper on the outside of both pant legs, from below the knee to the bottom of each leg. Self-fabric hem tape to be sewn on bottom of each pant leg. Elastic strap with finished length of 13-½ inch +/- ½ inch on each leg bottom.
- THREAD:** Thread shall be spun polyester and shall be identical match to fabric.
- LABELS:** Permanent size markings are required on all garments. Information to be included is a manufacturer's ID label, proper care label, waist and inseam measurements.
- SHIPPING:** It is requested that the trousers are shipped separate from balance of order to accommodate for warehouse space and the inspection process.

Texas A&M Corps of Cadets Specifications
Trousers, Boot, Male, Gabardine

Description: Silver tan gabardine material: 11 ½ oz. or 12 oz. 55% Dacron polyester, 45% Wool, two-ply warp and 2 ply filling; Raeford #521-193 (Approx. 1 ½ yds. per pair) Inserts-white indestructible.

hook closures at front waist belt-line.)

Waistband to be finished in an open manner (Browne outlet method) with a minimum of two and one half inch outlet showing no raw edges. The waistband seam shall be pressed open.

Please refer to all photos and drawings.

Each pair requires lateral zippers on the outside of both pant legs, below knee to bottom of each leg. Polyester double fold bra's hem tape sewn on bottom of each pant leg. Four pockets, one watch pocket, and white inside patches to both knees. Elastic strap, 15" on each leg bottom.

Trousers shall be constructed with a "Browne outlet" as noted above and shall have a one inch inseam outlet in back panel from crotch to full length of inseam.

NO ELASTIC MATERIAL INSETS REQUIRED WITH ZIPPERS!

All interlining shall be poly/cotton and pocket lining shall be poly/cotton twill.

STITCHING TECHNIQUE FOR SECURING KNEE PATCHES

Double stitch the patch to the trouser leg. There will be three sharp pivot points at the corners. Back stitch about ¼ to 3/8 inch on either side of the corners, then proceed on the next side without breaking the thread. Turning the garment during the course of this operation will make this possible. The object is to get well secured patch at these friction points. Continuous stitching with reinforced points will do this. There is no need to back stitch the two slowly turning curves. They can be stitched in one motion. Please refer to the diagram for further clarification.

Seven (7) belt loops 1" wide for 2" belt. Loops lined with pellon. Watch pocket is inserted at right front pocket. Side pockets have 4 " opening across the top and 4" down the outseam. Tan bone buttons with buttonhole at each upper corner of pockets.

See attached illustrations for measuring guides and general appearance.

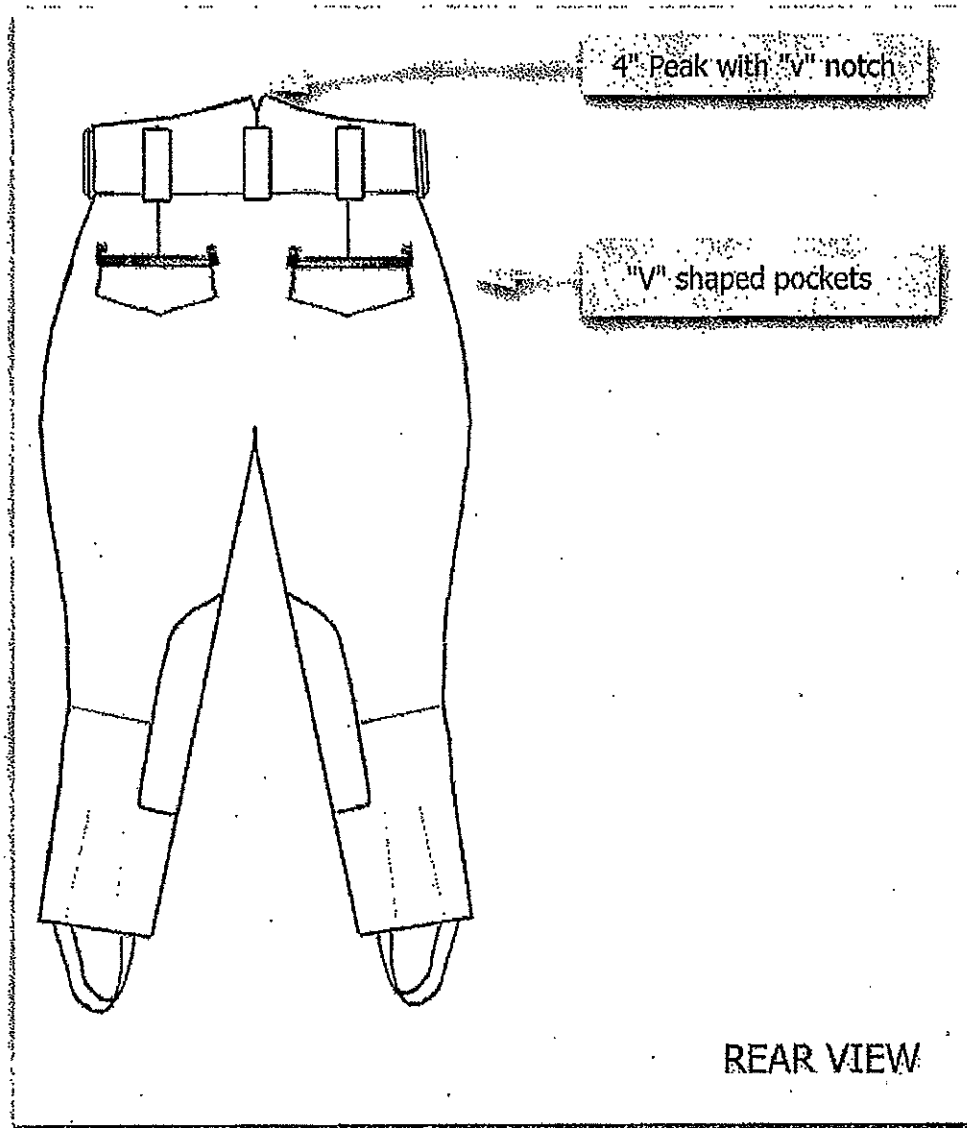
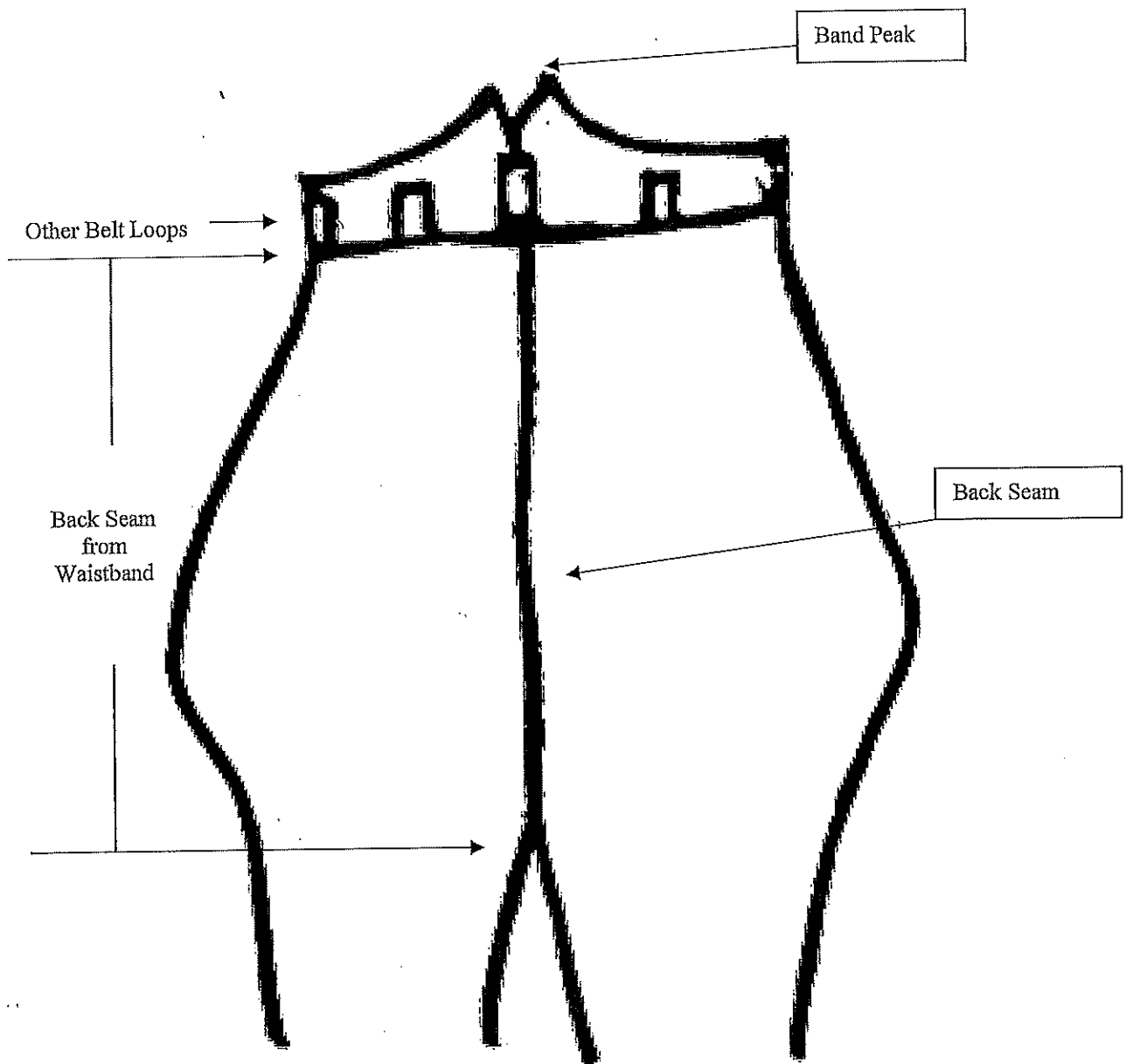


Figure 2



Supplemental Drawing A
(Shown without pockets)

All waistbands are 2¼" wide from front then peaks in center back to 4"

Belt loops 2¼" in front and sides and peak center back 2 ¾" long.

30 Extra Short:

Zipper and front seam from waist band measurement	9"
Back seam from waist band measurement	15.5"
Inside leg from crotch to knee	14.5"
Knee down to bottom of leg	9.25"
Mid-Calf	14"
Around bottom of leg	11"
Flare mid section (Front)	11"

30 Short:

Zipper and front seam from waist band measurement	9"
Back seam from waist band measurement	15.5"
Inside leg from crotch to knee	15"
Knee down to bottom of leg	9.25"
Mid-Calf	14"
Around bottom of leg	11"
Flare mid section (Front)	11"

30 Regular:

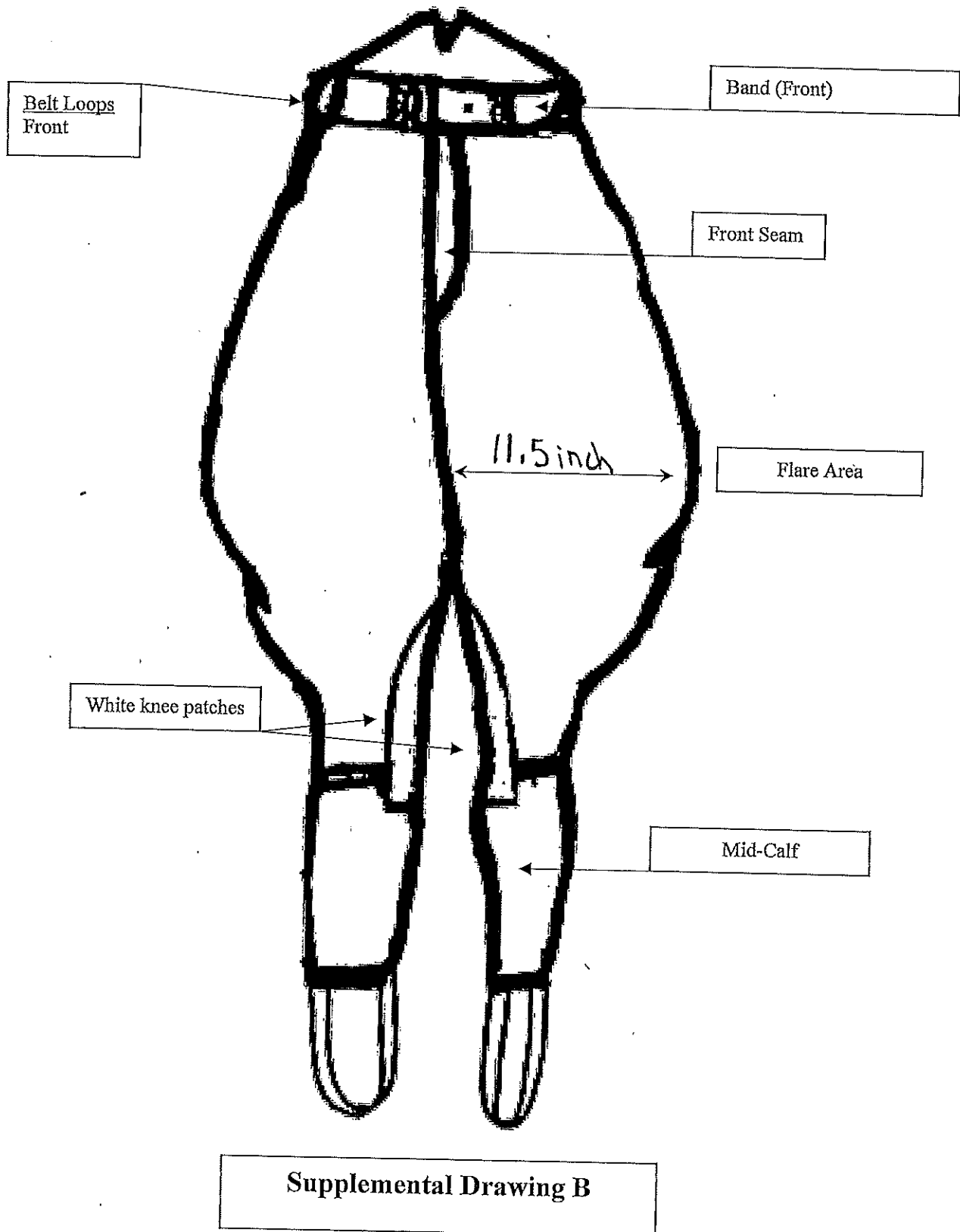
Zipper and front seam from waist band measurement	9.75"
Back seam from waist band measurement	16"
Inside leg from crotch to knee	16.5"
Knee down to bottom of leg	10.25"
Mid-Calf	14"
Around bottom of leg	11"
Flare mid section (Front)	11.5"

30 Long:

Zipper and front seam from waist band measurement	9.75"
Back seam from waist band measurement	16"
Inside leg from crotch to knee	17.5"
Knee down to bottom of leg	10.25"
Mid-Calf	14"
Around bottom of leg	11"
Flare mid section (Front)	11.5"

30 Extra Long:

Zipper and front seam from waist band measurement	9.75"
Back seam from waist band measurement	16"
Inside leg from crotch to knee	18.5"
Knee down to bottom of leg	10.25"
Mid-Calf	14"
Around bottom of leg	11"
Flare mid section (Front)	11.5"



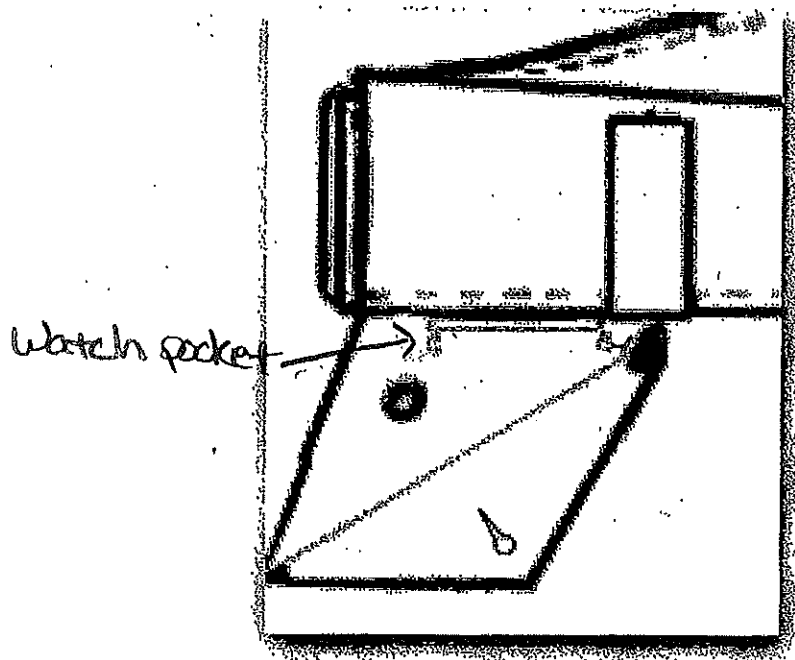


Figure 3

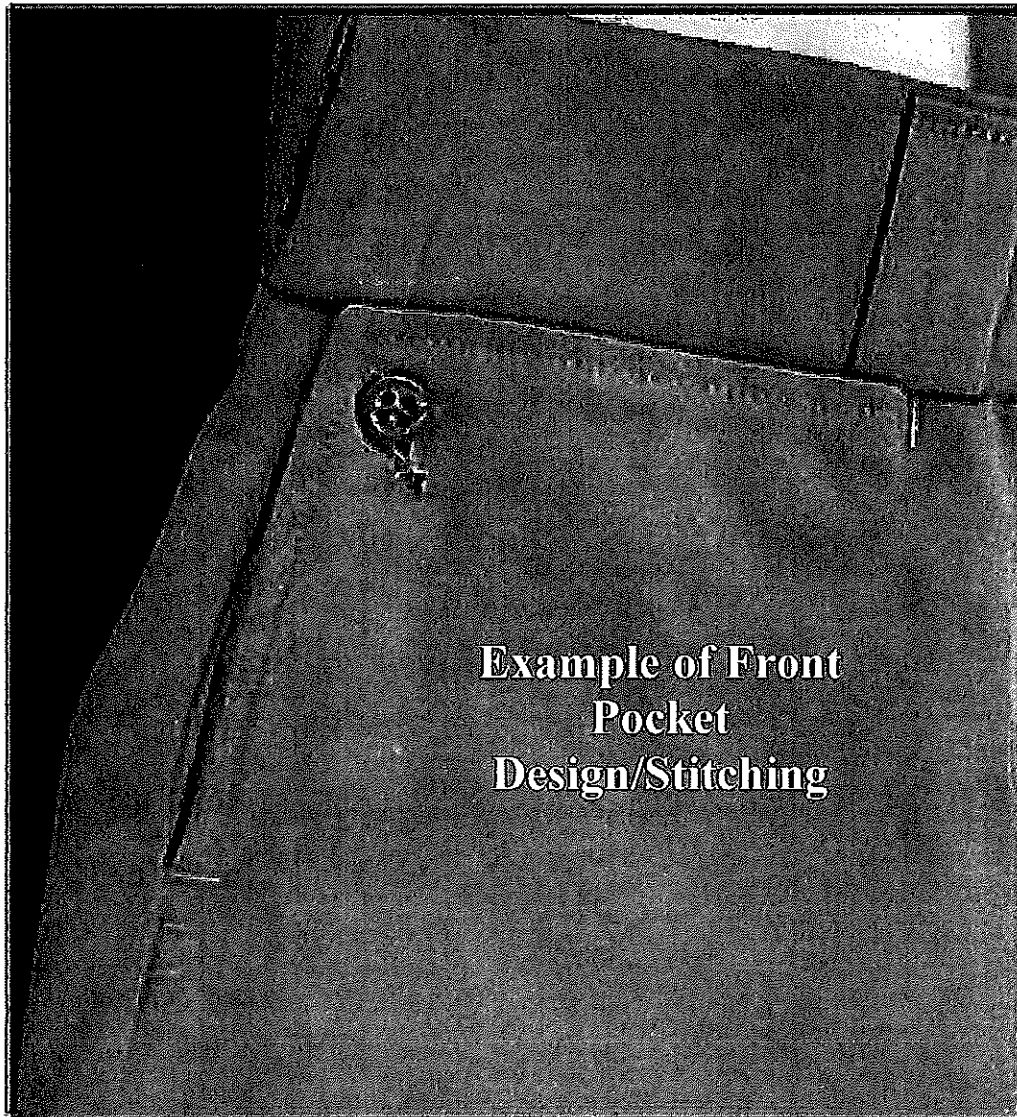
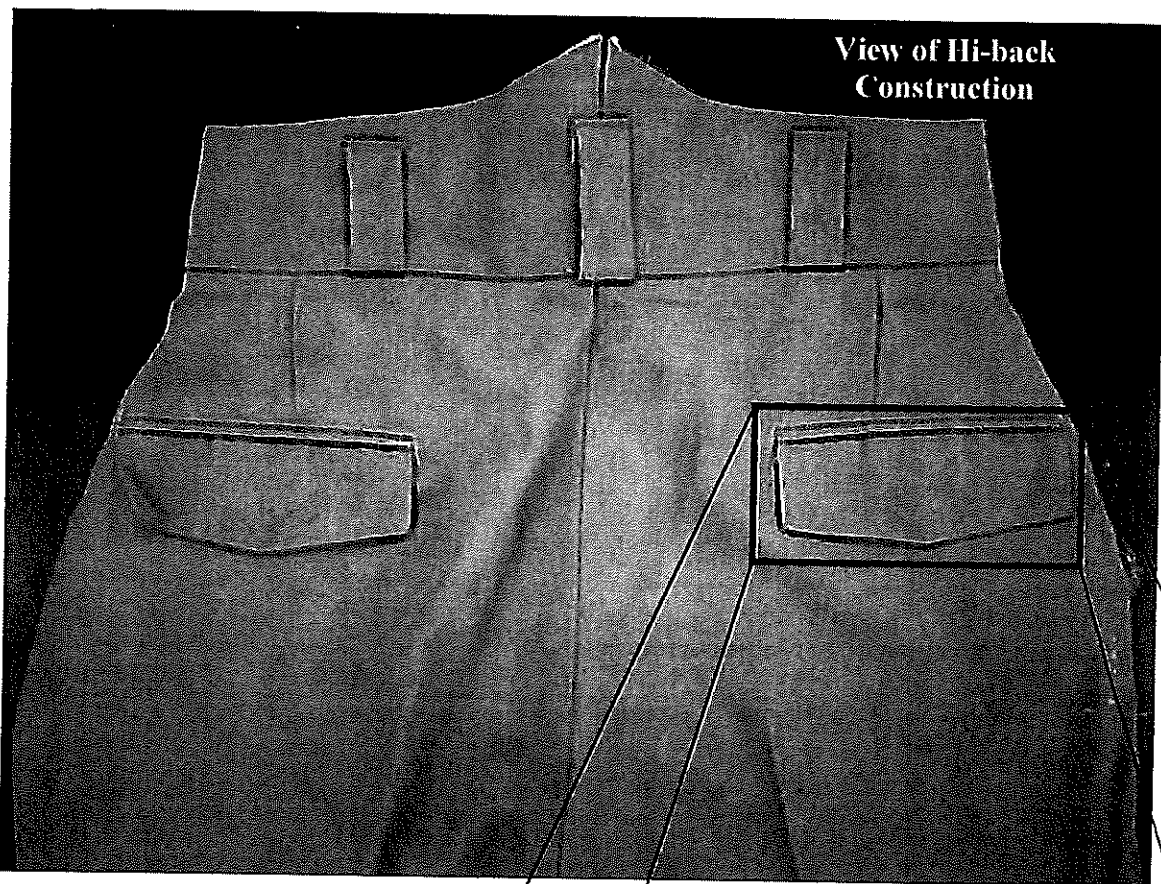


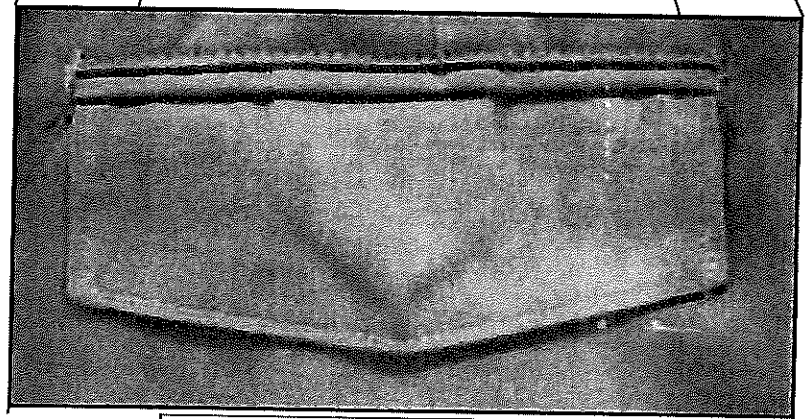
Photo 2



**View of Hi-back
Construction**

V-notch goes down to top of
belt loop and bar tacked.

Belt loops lined with pella and
sewn under bottom of waistband.



Pocket Stitching Detail

Note: Topstitching, flaps are self-
fabric lined.

Photo 1

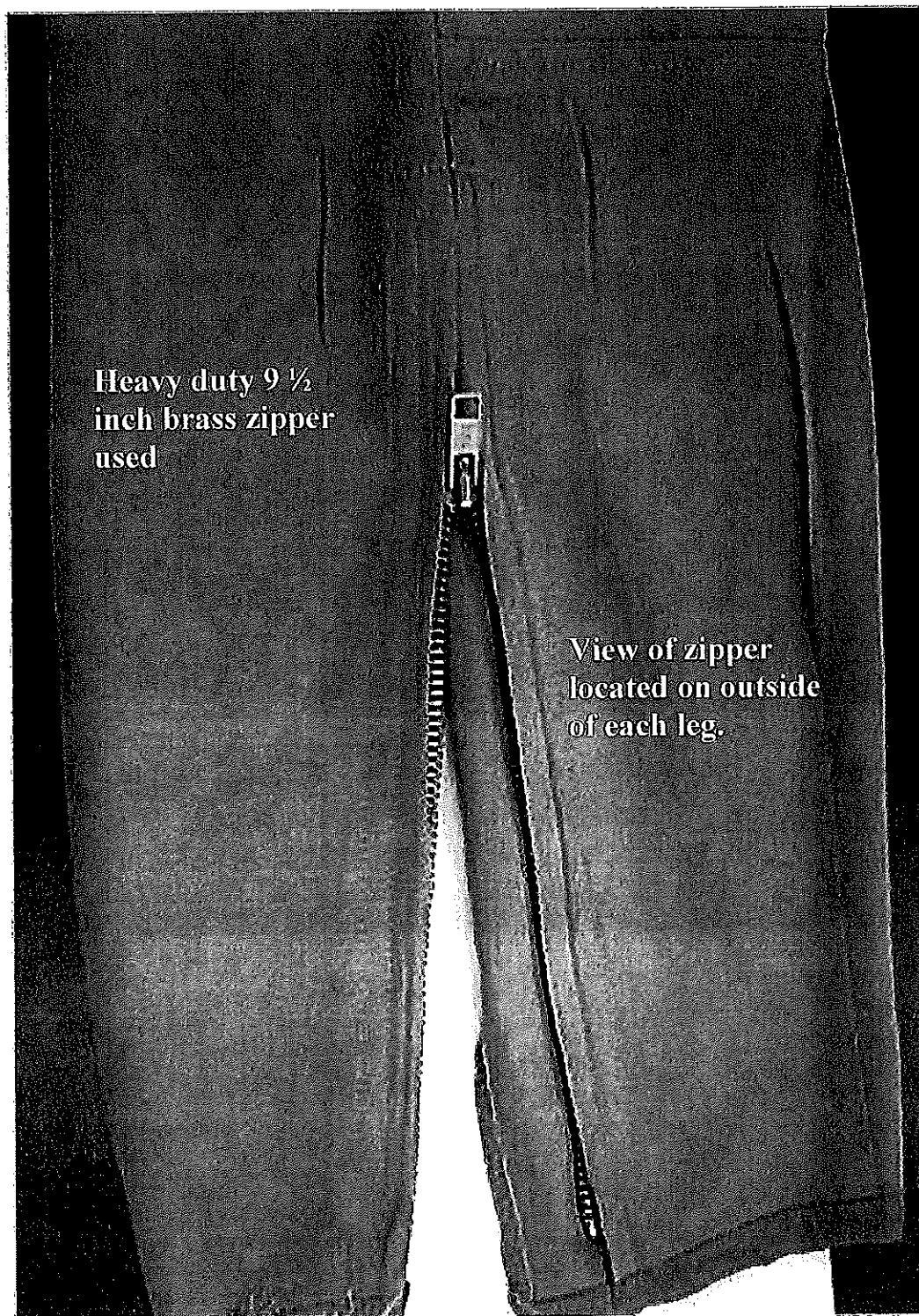


Photo 4

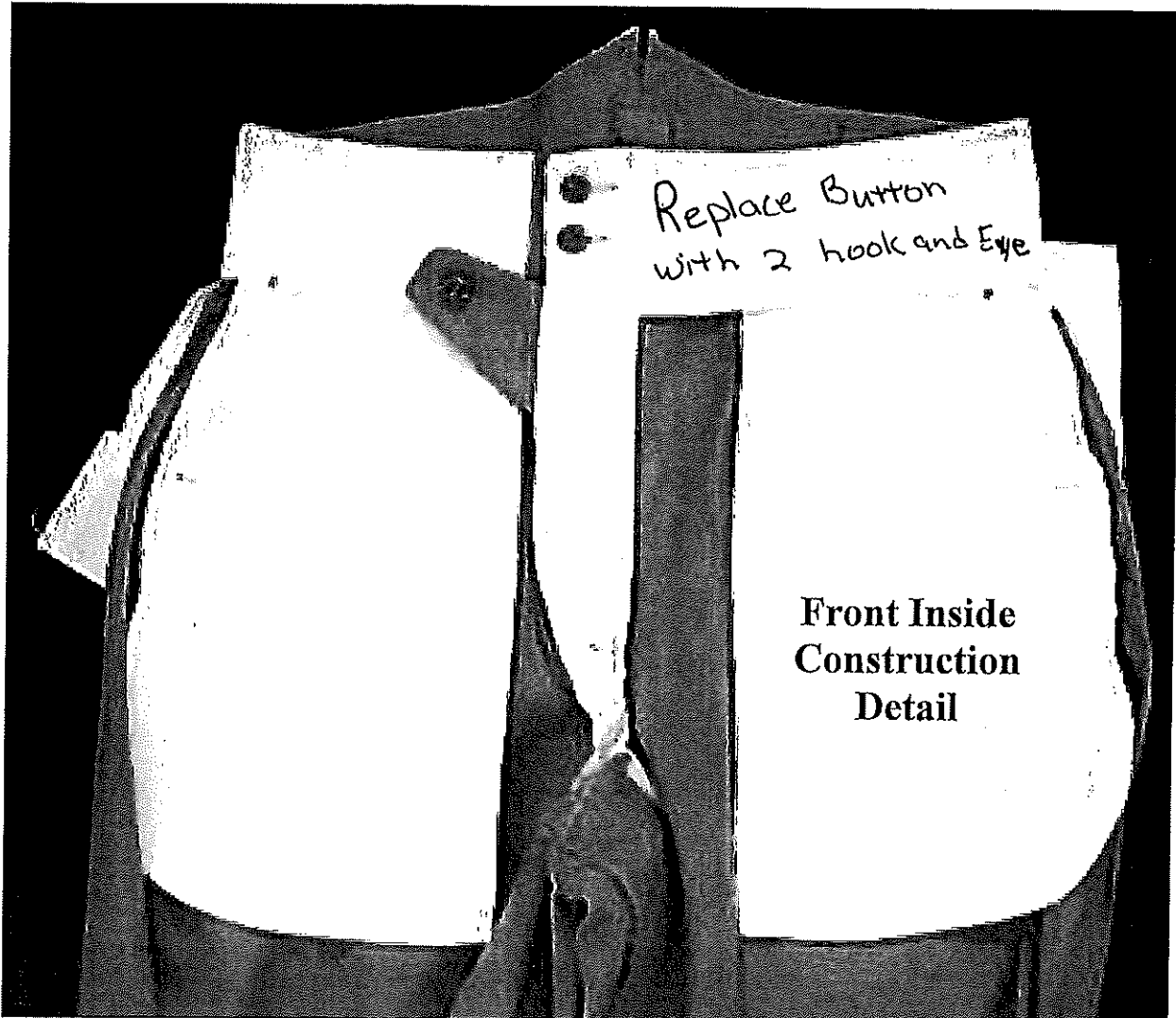


Photo 6



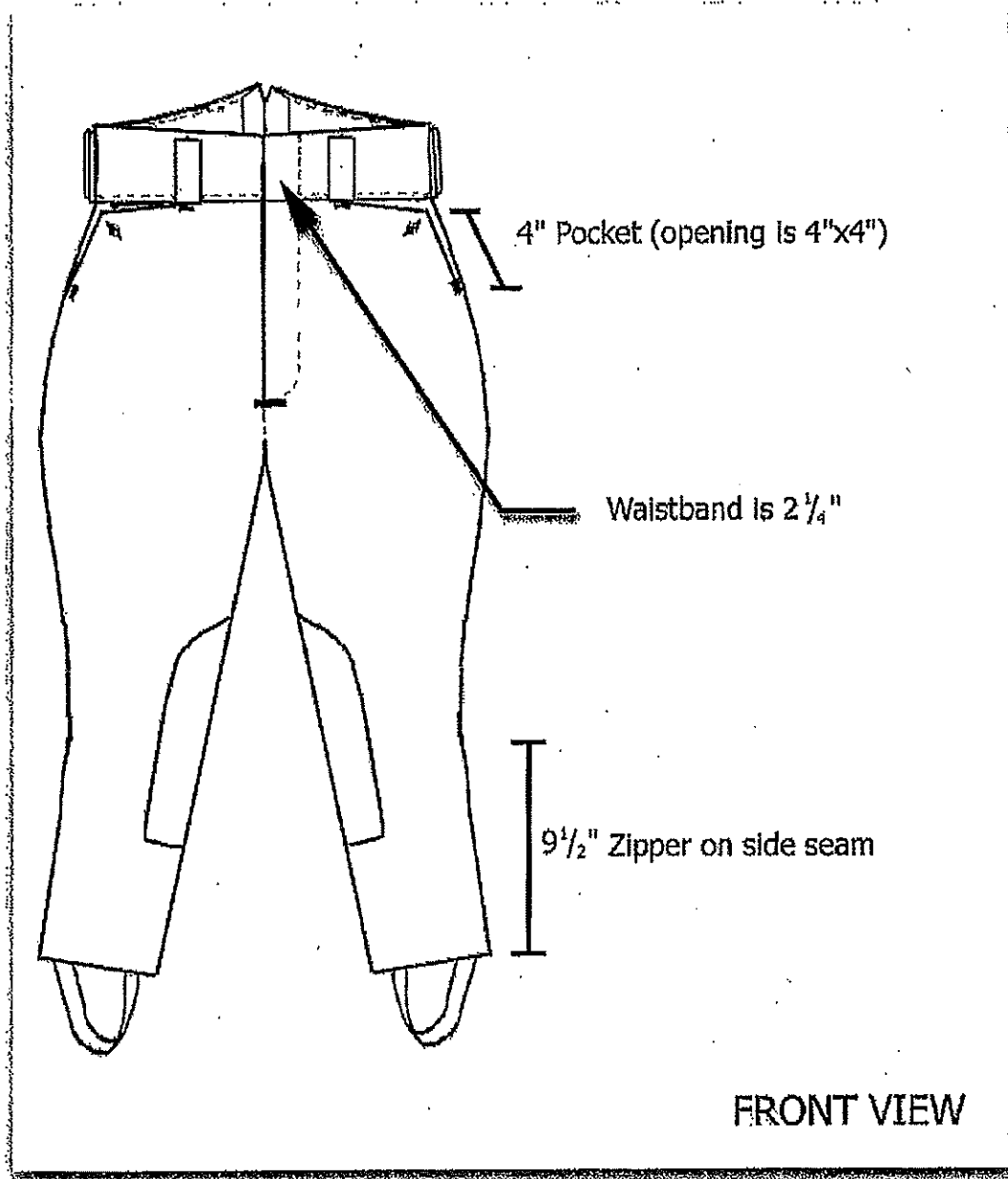


Figure 1

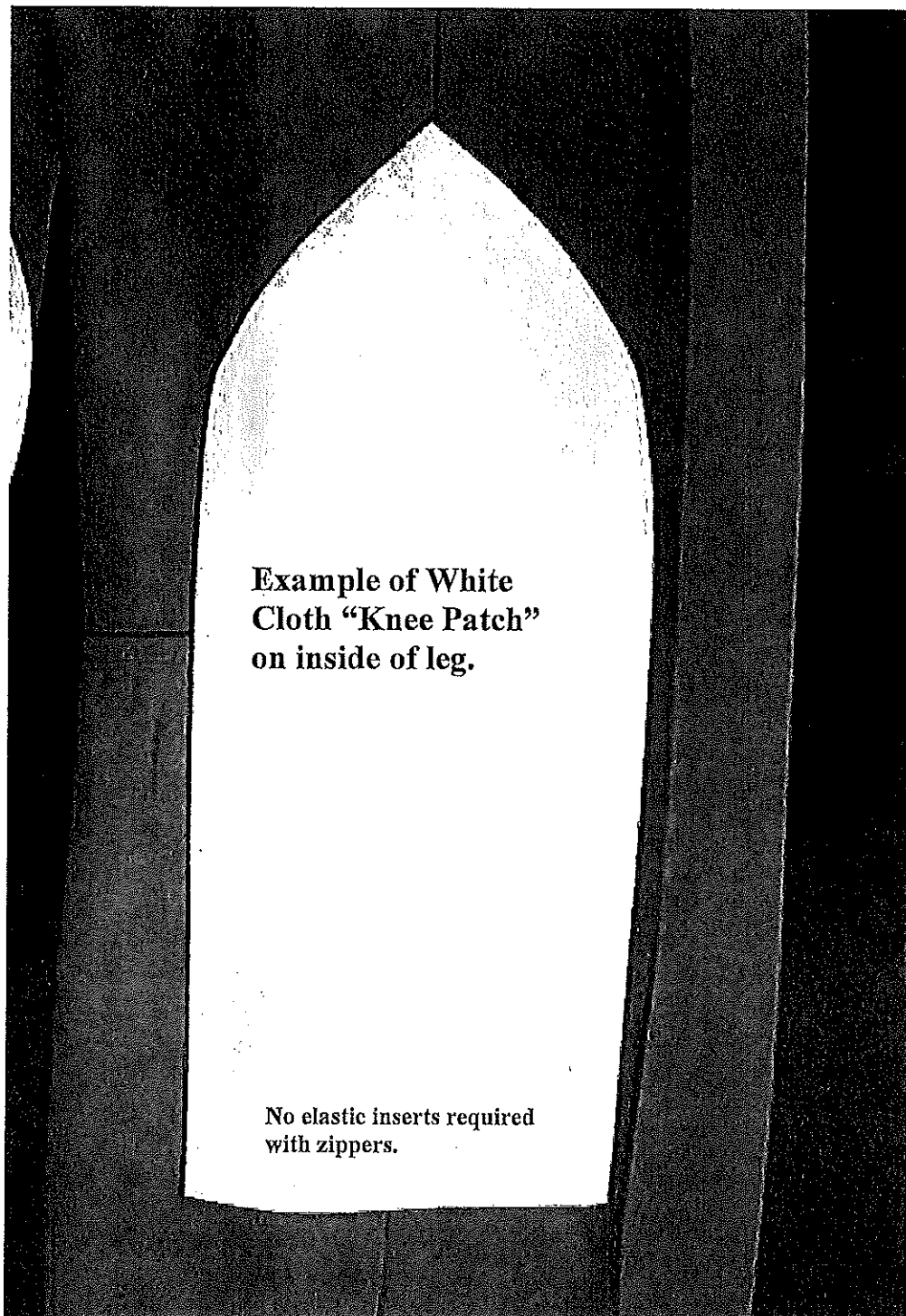


Photo 3

Stitching Technique For Securing Knee Patches

