

APPENDIX B
TECHNICAL SPECIFICATIONS

MALE/FEMALE CARGO PANTS

DESCRIPTION:

- Flat front, zipper closure.
- Elasticized waistband with internal drawstring for more customizable fit and belt loops
- Two front (slant) and two back (patch) pockets.
- Two flap cargo pockets with reflective trim. Left pocket has contrast “bronze” color zip pocket (color to be provided) incorporated above. Both cargo pockets have reflective trim at the base.
- Reinforced knee. (Double layered fabric)
- Back, inner-knee seam for added reflective strip for back visibility

FABRIC:

- Polyester Blend Rip Stop Fabric

COLOR:

- Deep Navy – PMS standard to follow

SIZE RANGE:

- UNISEX ALPHA XXS- 5XL

CUTTING:

- Each garment shall be cut in accordance with best practices of the trade to ensure finished garments meet measurement, size specifications, quality and durability.

THREAD:

- Standard DTM polyester thread in accordance with seam strength and durability needs.

FINDINGS:

- YKK or better zippers
- Appropriate size buttons, DTM or match body fabric as close as possible.
- Front closure, hook and bar or button closure.

- Durable pocket-bag material for pocket linings

ASSEMBLY:

- Reinforced stitching in pockets and throughout as per industry standard

CARE:

- Machine wash and dry.

T-SHIRT

DESCRIPTION:

- Short Sleeve with Metro patch or screen on Left sleeve
- Chest pocket with “bronze” color zip for program design cohesion
- Basic Double needle hem
- Back seam with stretch reflective to be positioned in non-stressed area

FABRIC:

- COTON BLEND for comfort and added color durability

COLOR:

- Deep Navy – PMS standard to follow

STITCHING:

- Polyester Thread with industry accepted stitch length for stability and durability.

FIT:

- Basic unisex fit

CARE:

- Easy care machine wash and dry

SIZE RANGE:

- UNISEX XXS- 5XL

LONG SLEEVE T-SHIRT

DESCRIPTION:

- Long Sleeve with Metro patch or screen on Left sleeve

- Forearm has front and back reflective strip for visibility
- Chest pocket with “bronze” color zip for design cohesion
- Basic hem
- Back seam with stretch reflective to be positioned in non-stressed area

FABRIC:

- COTON BLEND for comfort and added color durability from blended fiber

COLOR:

- Deep Navy – PMS standard to follow

STITCHING:

- Polyester Thread with industry accepted stitch length for stability and durability.

FIT:

- Basic unisex fit

CARE:

- Easy care machine wash and dry

SIZE RANGE:

- UNISEX ALPHA XXS- 5XL

LONG SLEEVE WORK SHIRT

DESCRIPTION:

- Long Sleeve with same forearm reflective on the front and back as the L/S T for visibility
- Hidden Button front placket with standard shirt collar
- Two chest pockets both with pencil slot, Left has vertical contrast “bronze” color zipper pocket underneath
- Tool Pocket on each sleeve, Left has Metro Patch or Screen
- Standard shirt cuff with extra button for fit and comfort
- Standard yoke construction back has reflective insert for visibility

FABRIC:

- Shirt weight Poly blend Rip stop

- COLOR: Deep Navy – PMS standard to follow

SIZE RANGE:

- UNISEX ALPHA XXS- 5XL

CUTTING:

- Each garment shall be cut in accordance with best practices of the trade to ensure finished garments meet measurement, size specifications, quality and durability.

THREAD:

- Standard DTM polyester thread in accordance with seam strength and durability needs.

FINDINGS:

- YKK or better zipper
- Appropriate size buttons, DTM or match body fabric as close as possible.

ASSEMBLY:

- Reinforced stitching in pockets and throughout as per industry standard

CARE:

- Machine wash and dry.

SPORT FLEECE JACKET

DESCRIPTION:

- 1.5” Mock neck Zip Front closure
- 2 front pouch Kangaroo pockets with DTM rib trim
- Rib trimmed cuff
- Forearm reflective front and back like L/S T’s
- back seam with stretch reflective to be positioned in non-stressed area

FABRIC:

- Poly-blend sweatshirt like fleece (smooth exterior, brushed interior)

COLOR:

- Deep Navy – PMS standard to follow

SIZE RANGE:

- UNISEX ALPHA XXS- 5XL

CUTTING:

- Each garment shall be cut in accordance with best practices of the trade to ensure finished garments meet measurement, size specifications, quality and durability.

THREAD:

- Standard DTM polyester thread in accordance with seam strength and durability needs.

FINDINGS:

- YKK or better zippers

ASSEMBLY:

- Reinforced stitching in pockets and throughout as per industry standard

CARE:

- Machine wash and dry.

COVER-ALLS

DESCRIPTION:

- Zip front hidden placket with standard shirt collar
- Relaxed waistband with side elastic on both sides for fit
- Two front (slant) and two back (patch) pockets.
- Two flap cargo pockets with reflective trim. Left pocket has contrast “bronze” color zip pocket (color to be provided) incorporated above. Both cargo pockets have reflective trim at the base.
- Reinforced knee. (Double layered fabric)
- Back, inner-knee seam for added reflective stripe for back visibility
- Long Sleeve with front and back forearm reflective to match L/S T
- One chest pocket with pencil slot with vertical contrasting “bronze” color zipper pocket underneath
- Left Sleeve has Metro Patch or Screen
- Standard yoke construction, back has reflective insert for visibility

FABRIC:

- Polyester Blend Rip Stop Fabric same as pants

COLOR:

- Deep Navy – PMS standard to follow

SIZE RANGE:

- UNISEX ALPHA XXS- 5XL

CUTTING:

- Each garment shall be cut in accordance with best practices of the trade to ensure finished garments meet measurement, size specifications, quality and durability.

THREAD:

- Standard DTM polyester thread in accordance with seam strength and durability needs.

FINDINGS:

- YKK or better zippers
- Appropriate size buttons, DTM or match body fabric as close as possible.
- Durable pocket-bag material for pocket linings

ASSEMBLY:

- Reinforced stitching in pockets and throughout as per industry standard

CARE:

- Machine wash and dry.

OVER-ALLS

DESCRIPTION:

- Standard adjustable shoulder strap construction (metal)
- Relaxed waistband with shirt elastic on both sides for some fit
- Two front (slant) and two back (patch) pockets.
- Two flap cargo pockets with reflective trim. Left pocket has contrast “bronze” zip pocket (color to be provided) incorporated above. Both cargo pockets have reflective trim at the base.

- Reinforced (doubled) knee
- Back, inner-knee seam for added reflective stripe for back visibility
- One centered double chest pocket with pencil slot.

FABRIC:

- Polyester Blend Rip Stop Fabric same as pants

COLOR:

- Deep Navy – PMS standard to follow

SIZE RANGE:

- UNISEX ALPHA XXS- 5XL

CUTTING:

- Each garment shall be cut in accordance with best practices of the trade to ensure finished garments meet measurement, size specifications, quality and durability.

THREAD:

- Standard DTM polyester thread in accordance with seam strength and durability needs.

FINDINGS:

- YKK or better zippers
- Durable pocket-bag material for pocket linings

ASSEMBLY:

- Reinforced stitching in pockets and throughout as per industry standard

CARE:

- Machine wash and dry.

FLAME RETARDANT (FR) RATED PRODUCT

The program also needs to have the following items in FR rated construction.

The items, if manufactured should reflect the imaging of the rest of the BLUES program as best possible while maintaining all regulations. If they are sourced, they should strive to blend with the program as best possible and will need to be branded.

PANTS

COVER-ALLS

BUTTON UP WORK SHIRT